

Work Order ID 63674

Page 1

Tuesday, November 09, 2010 2:24:44 PM

Item ID: D3953-7

Accept



Setup Start



Revision ID:

Item Name: Spring Spacer

Stop



Start Date: 11/9/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 11/16/2010 Req'd Qty: 8.00



Customer:

Reference:

Approvals: Process Plan: MKDate: 10-11-9

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3953	C

100

0.00



Hardinge

Memo

Hardinge CNC Lathe Small

TURN AS PER FOLIO FA854 & DWG
FOLIO REV: A
DWG REV: A10-11-118

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

Quality Control

10-11-118

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

QC8- Inspect parts - second check

0.00

M. A 10/11/12

8



QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 101

0.00



Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

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NOTE: Date & initial all entries

Picklist Print

Tuesday, November 09, 2010 2:24:43 PM

Page 1

Work Order ID: 63674



Parent Item: D3953-7



Parent Item Name: Spring Spacer

Start Date: 11/9/2010

Required Date: 11/16/2010

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP RevA: New issue DD verified by:EC
revC DD 10.03.02 verified by:EC

IPP Rev:B as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRRINR0.750 		Purchased	No			100	f	58.3400	0.05	0.421053 		10-11-11	

Delrin Round Bar 0.75"

Location	Loc Qty	Loc Code
MAT050	58.34	
112418	0.12	
L15472	58.22	313

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD	Work Order:	63674
Description: Gas Spring Spacer	Part Number:	D3953-7
Inspection Dwg: D3953 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>[Signature]</i>	Audited by:	<i>[Signature]</i>	Preliminary Approval:	
Date:	10-11-11	Date:	10/11/12	Date:	

Rev	Date	Change	Revised by	Approved
A	09.10.22	New Issue	KJ	
B	09.12.14	Dwg Rev updated	KJ	
C	10.06.07	Tolerance revised for dimension 0.37	KJ	 

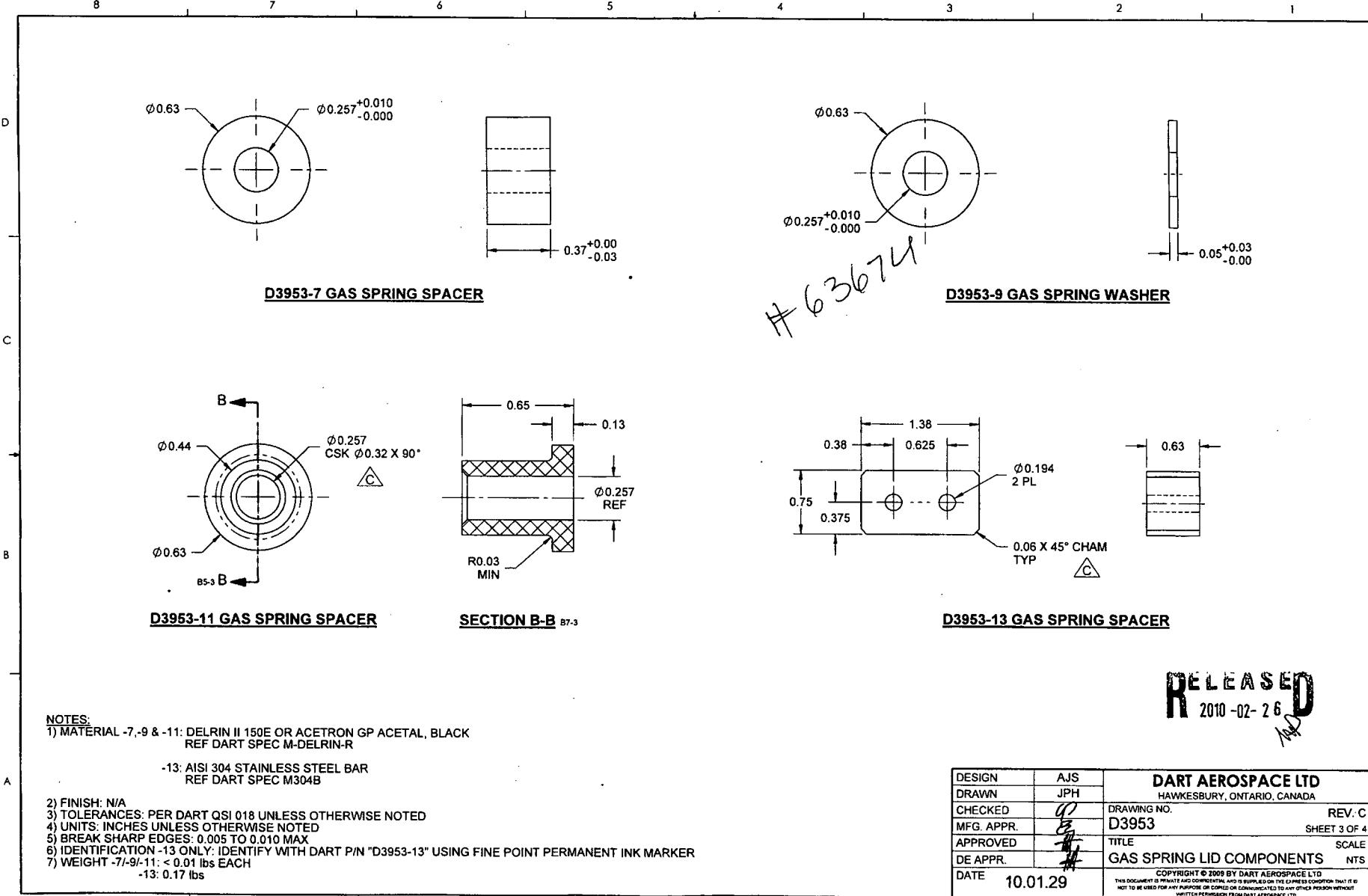
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RELEASED
2010-02-26

DESIGN	AJS	DART AEROSPACE LTD HAWKSLEY, ONTARIO, CANADA
DRAWN	JPH	DRAWING NO. D3953
CHECKED		REV. C SHEET 3 OF 4
MFG. APPR.		
APPROVED		
DE APPR.		
DATE	10.01.29	SCALE NTS

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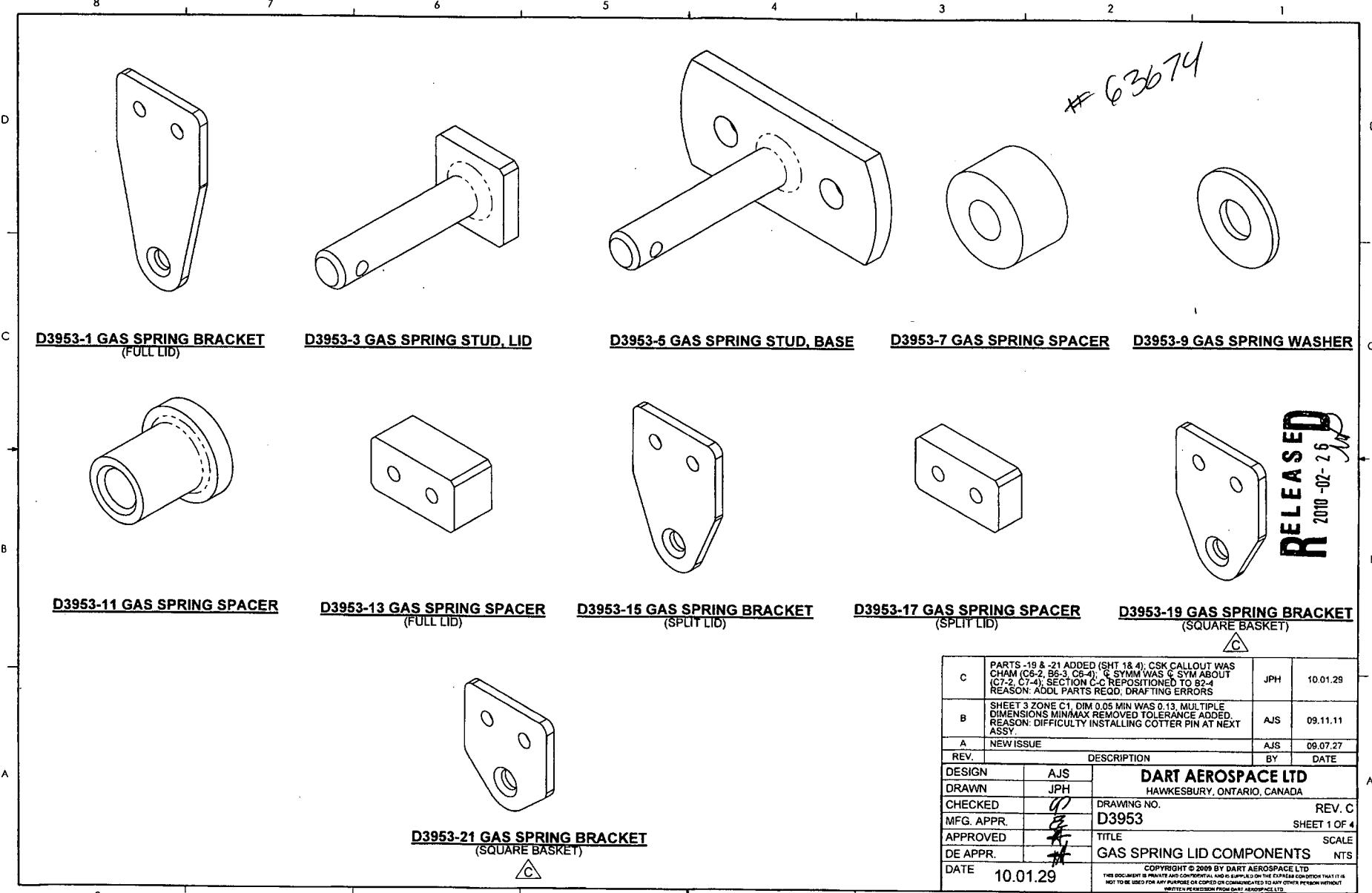
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